

## FANUC Oi programming and operating CNC Turning



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paperback. Book Condition: New. Ship out in 2 business day, And Fast shipping, Free Tracking number will be provided after the shipment. Paperback. Pages Number: 402 Publisher: Liaoning Science and Technology Press Pub. Date :2010-06-01. book FANUC Oi Mate-TC CNC turning system objects. NC introduced the basic programming instructions and more practical instruction cycle. combined with the need for CNC programming of CNC lathe introduced the basic operational knowledge. Computer-aided production of reality programming as a widely used means of CAM programming. CNC programmers must master a programming method. this book is based MastercamX2 software as a tool to introduce the basic principles of programming and computer-aided methods. and post-processing computer software NC program automatically generated the structural characteristics of the modification method described in detail. Finally. CNC turning parts of a typical case analysis. to help readers fully understand the CNC turning process. Contents: Chapter 1 CNC FANUC Oi About 1.1 FANUC CNC products and applications 1.2 FANUC Oi CNC system features 1.3 FANUC Oi Mate-TC CNC turning technology. Chapter 2. performance-based CNC programming system and FANUC Oi CNC basic commands 2.1 the composition and working principle of the machine CNC technology 2.1.1 Introduction 2.1.2 2.1.3 Composition of CNC machine tools CNC CNC lathe works 2.1.4 the composition. layout. form and classification 2.2.1 2.2 Programming NC Programming 2.2.2 Definition and methods of NC program structure and format of CNC machine tools and CNC lathe 2.3 coordinate system and coordinate the direction of the standard coordinate system 2.3.1 2.3.2 2.3.3 electrical axis and the direction of the machine coordinates coordinate system 2.3.4 system (MCS) (including the machine zero point and reference point) 2.3.5 workpiece coordinate system (WCS) (including programming and machining coordinate system coordinate system) 2.3.6 Example 2-1 from a knife point and the tool change CNC Turning Point Chapter 3...



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